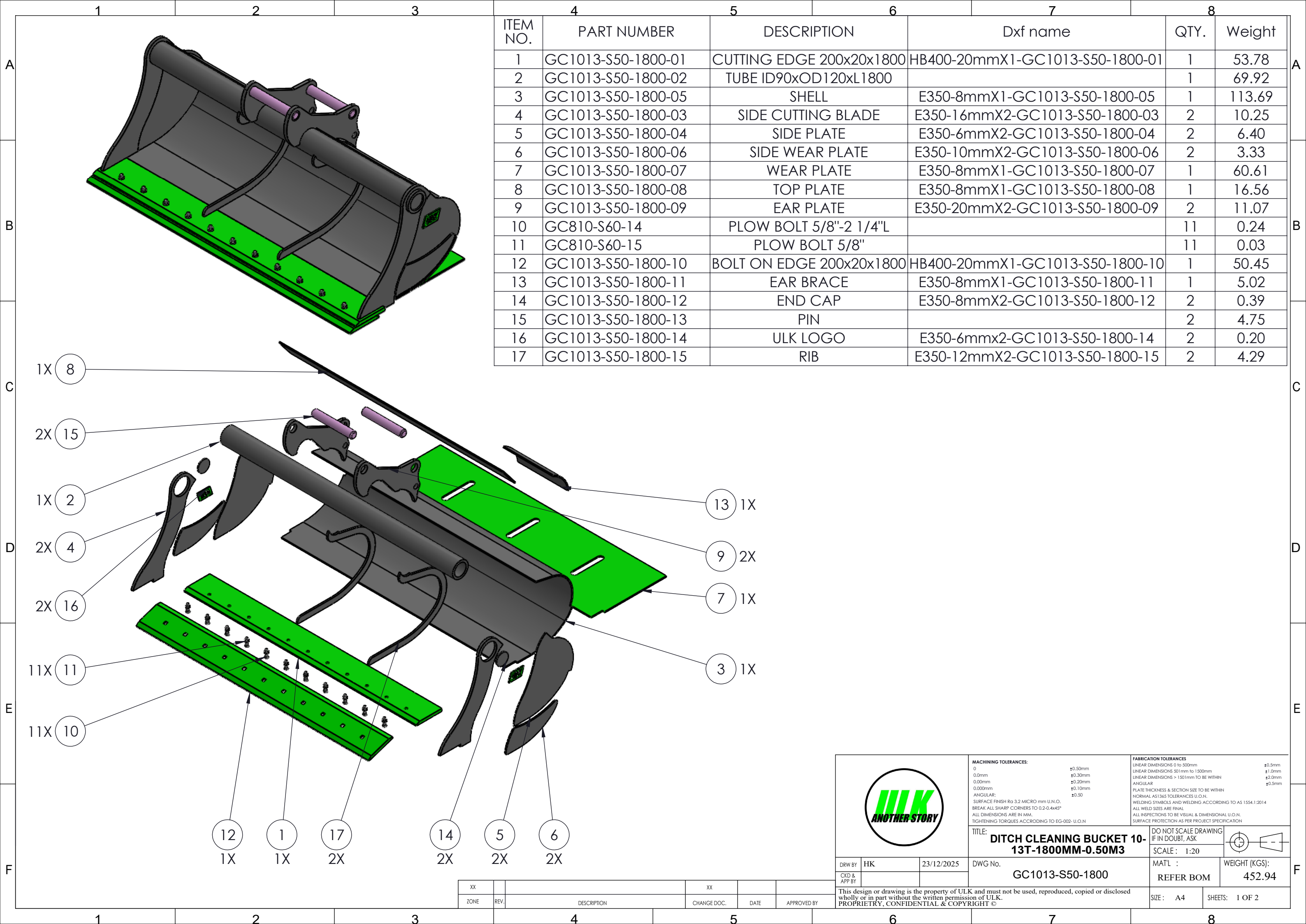




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight
1	GC1013-S50-1800-01	CUTTING EDGE 200x20x1800	HB400-20mmX1-GC1013-S50-1800-01	1	53.78
2	GC1013-S50-1800-02	TUBE ID90xOD120xL1800		1	69.92
3	GC1013-S50-1800-05	SHELL	E350-8mmX1-GC1013-S50-1800-05	1	113.69
4	GC1013-S50-1800-03	SIDE CUTTING BLADE	E350-16mmX2-GC1013-S50-1800-03	2	10.25
5	GC1013-S50-1800-04	SIDE PLATE	E350-6mmX2-GC1013-S50-1800-04	2	6.40
6	GC1013-S50-1800-06	SIDE WEAR PLATE	E350-10mmX2-GC1013-S50-1800-06	2	3.33
7	GC1013-S50-1800-07	WEAR PLATE	E350-8mmX1-GC1013-S50-1800-07	1	60.61
8	GC1013-S50-1800-08	TOP PLATE	E350-8mmX1-GC1013-S50-1800-08	1	16.56
9	GC1013-S50-1800-09	EAR PLATE	E350-20mmX2-GC1013-S50-1800-09	2	11.07
10	GC810-S60-14	PLOW BOLT 5/8"-2 1/4"L		11	0.24
11	GC810-S60-15	PLOW BOLT 5/8"		11	0.03
12	GC1013-S50-1800-10	BOLT ON EDGE 200x20x1800	HB400-20mmX1-GC1013-S50-1800-10	1	50.45
13	GC1013-S50-1800-11	EAR BRACE	E350-8mmX1-GC1013-S50-1800-11	1	5.02
14	GC1013-S50-1800-12	END CAP	E350-8mmX2-GC1013-S50-1800-12	2	0.39
15	GC1013-S50-1800-13	PIN		2	4.75
16	GC1013-S50-1800-14	ULK LOGO	E350-6mmx2-GC1013-S50-1800-14	2	0.20
17	GC1013-S50-1800-15	RIB	E350-12mmX2-GC1013-S50-1800-15	2	4.29

MACHINING TOLERANCES:

0
0.0mm
0.00mm
0.000mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm
LINEAR DIMENSIONS 501mm to 1500mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN
ANGULAR
PLATE THICKNESS & SECTION SIZE TO BE WITHIN
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE:
DITCH CLEANING BUCKET 10-13T-1800MM-0.50M3

DO NOT SCALE DRAWING
IF IN DOUBT, ASK
SCALE: 1:20

DWG No.
GC1013-S50-1800

MAT'L :
REFER BOM

WEIGHT (KGS):
452.94

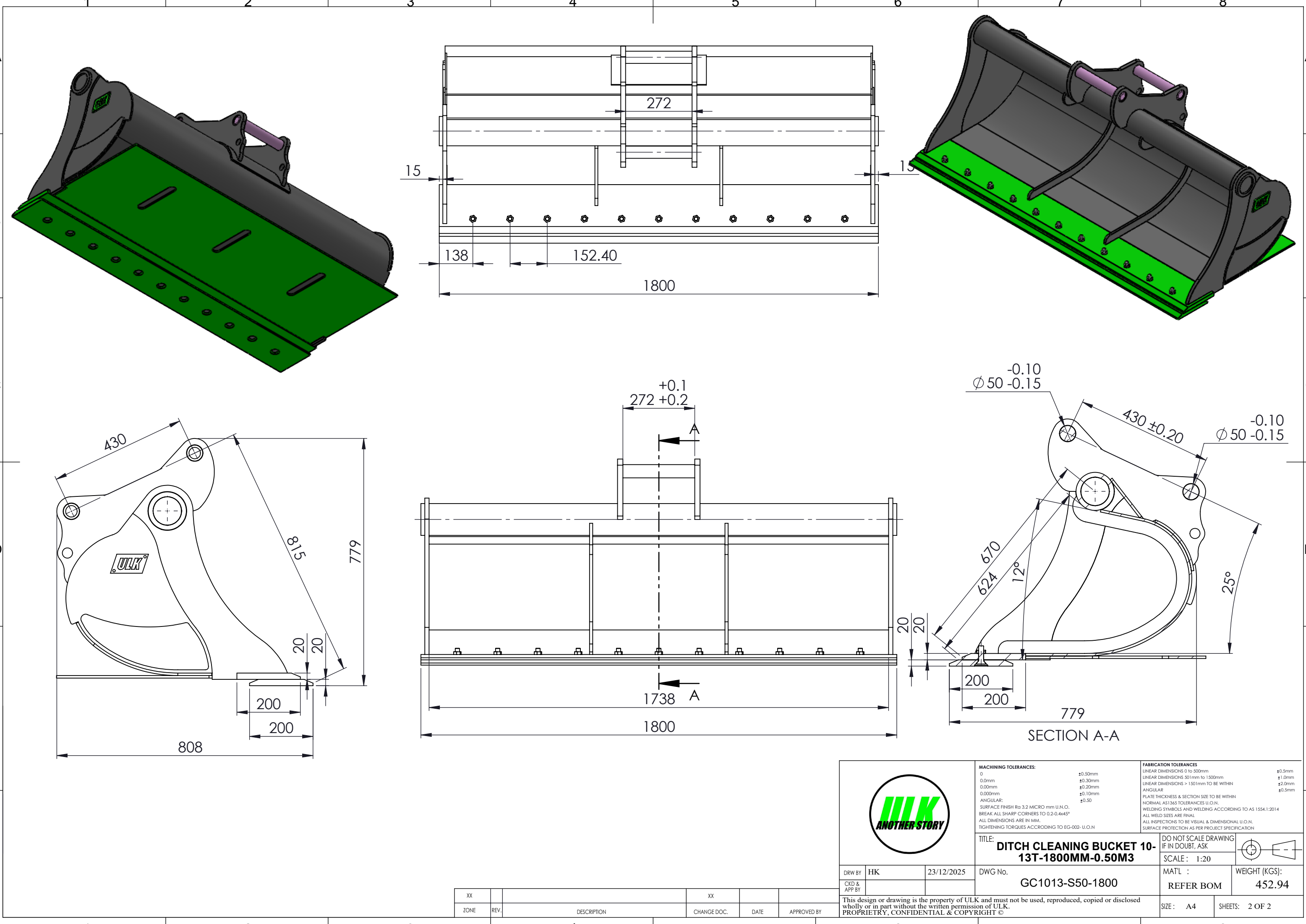
SIZE: A4
SHEETS: 1 OF 2

DRW BY: HK
CKD & APP BY:

23/12/2025

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XX		XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE
				APPROVED BY



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
TITLE: DITCH CLEANING BUCKET 10-13T-1800MM-0.50M3		SCALE: 1:20	
DRW BY: HK		DWG No. GC1013-S50-1800	MAT'L: REFER BOM
CKD & APP BY:			WEIGHT (KGS): 452.94
XX		XX	
ZONE	REV.	DESCRIPTION	CHANGE DOC.
			DATE
			APPROVED BY

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SIZE: A4 SHEETS: 2 OF 2